

65TW-28



PACKAGING SOLUTIONS THAT MEAN BUSINESS

65TW-28

CONTINUOUS MOTION TRAY SHRINK WRAPPER



65TW-28



Left hand model shown

ARPAC's 65TW-28 tray wrapper is part of a dependable line of shrink packaging systems designed to meet the needs of today's high volume production lines. This compact and economical shrink wrapper is capable of wrapping up to 65 trays per minute, depending upon product size.

The 65TW-28 will wrap nearly any unitized or tray-packed product, including random or batch pack sizes. This model is ideal for wrapping a wide range of trayed boxes, cans and bottles in either a single-tier or stacked arrangement.





User-Friendly Operator Controls



Dual Roll Film Racks



Continuous Motion Seal Carriage

TRAY APPLICATIONS

- Cans
- Jars
- Bottles
- Trayed boxes
- Single-tier or stacked arrangement
- Unitized boxes

Product Sizes	Width	Length	Height
min.	6"	6"	2"
max.	18"	16"	10"*

Specifications and product sizes may vary, depending upon the application.

* Optional 16" high product - will decrease speed



Standard Low Film Alert



Optional Case Turning Conveyor



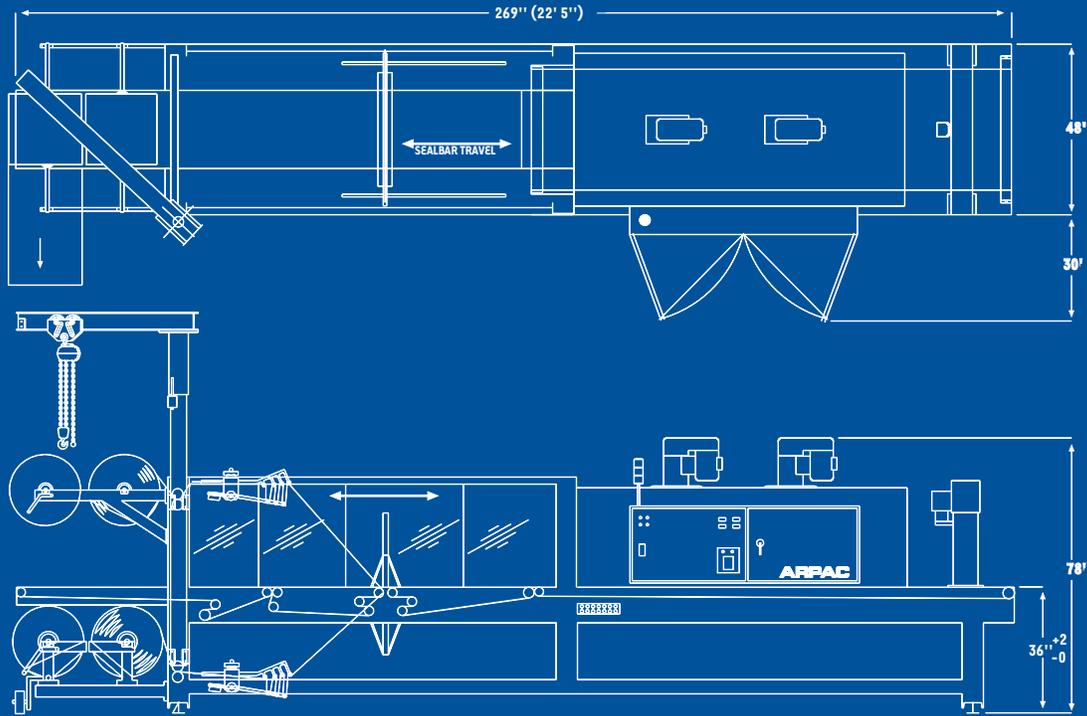
Optional Casters for Machine Portability



Dual Zone Tunnel with Product Cooling Feature

FEATURES

- Heavy-duty rugged construction designed for high durability and around-the-clock operation
- Laser cut and CNC machined components for maximum precision
- Powder coat finish that provides a durable scratch resistant surface and prevents corrosion
- Compact, single frame design (wrapper with integrated tunnel)
- Allen-Bradley® programmable logic controller with ARPAC standard operator interface
- Digital controls ensure fast and accurate setup of conveyor speeds, timing, and temperature settings when changing product size and film
- ARPAC's operator interface features a color touchscreen with message display and self diagnostics
- Bypass mode allows product to pass through the machine without being wrapped and without heating the tunnel
- Low film alert warns that a film changeover will soon be necessary
- Durable Intralox conveyor belts eliminate tracking problems
- Seal frame opening for 10" product
- Dual stage belt infeed conveyor
- 20" diameter inline film racks for easy film loading
- Simple film threading procedure
- 93" dual zone shrink tunnel
- 3-way cooling feature at the tunnel exit for immediate product handling
- NEMA 12 electrical cabinet and controls
- Central point lubrication simplifies preventive maintenance



Right hand model shown
Opposite hand available on request

SPECIFICATIONS

Speed

- Up to 65 trays per minute

Power Requirements

- Electrical: 460VAC, 3Ph, 60Hz, 65A, 52kW
- Pneumatic: 80 psi, 40 SCFM

Product Range

- Width: 6" to 18"
- Length: 6" to 16"
- Height: 2" to 10"

Film

- Max. film width: 27" single-wound
- Clear or randomly printed
- Max. film roll diameter: 20" with a 3" core
- Max. film gauge: 4 mil.
- Film type: low density polyethylene (L.D.P.E.)

OPTIONS

- Casters for machine portability
- Quick-change seal cylinder kit for higher speeds
- Jib crane to assist with film loading
- Side mounted film rack with manual splicing bar for easy film loading at slower speeds
- Side mounted film rack with manual film splicing bar and continuous film feed for easy film loading at standard operating speeds
- 13" product opening for taller, primarily beverage products (65TW-28B)
- Print registration - top film only
- 16" high product (max speed 45 bundles per minute)
- Wider products and film widths:
 - 65TW-32 with 30" film
 - 65TW-36 with 34" film
- Film on film modification



ARPAC L.P. 9511 West River Street | Schiller Park, IL 60176 USA | P 847 678 9034 | F 847 671 7006 | www.arpac.com

copyright ARPAC L.P. 2006

062906-00